



# TESTA BT

**ENVIRONMENTAL AND TEMPERATURE  
CHAMBERS FOR BATTERY TESTING**





**ARALAB** is a company specialised in designing, developing, manufacturing and servicing of high quality climatic chambers and controlled environment rooms.

Since 1985 we have been perfecting ways to create and control temperature, humidity, light, air flow and many other environmental conditions.

Only the highest quality components are used to manufacture our chambers so customers can have the best equipment for their research and testing purposes.

**Control the environment, Your own climate.**



As advances in technology drive the proliferation of portable devices and electric vehicles, the need for high-performing and reliable batteries has never been more crucial.

Our environmental chambers provide a controlled environment, emulating the diverse temperature and humidity conditions that batteries may encounter throughout their lifecycle. As such, Aralab offers an optimized range of battery testing solutions in line with the EUCAR hazard levels, ensuring safe, reliable, and sophisticated testing for energy storage systems.

We provide both standard and tailor-made solutions, putting an emphasis on planning and creating individual systems that adhere to your specific application needs. Each chamber can be equipped with a variety of safety measures based on your internal hazard analysis, complying with the EUCAR Hazard Level classifications.



Certified ISO:9001 for its Quality Management System  
Certified ISO:14001 for its Environmental Management System

## RECHARGEABLE LITHIUM BATTERIES

**AUTOMOTIVE - COMPUTER - TELECOMMUNICATIONS - DEFENSE - CONSUMER - ALTERNATIVE-ENERGY**



Rechargeable Lithium Batteries became the choice energy storage for portable electronic devices, appliances, electric bicycles, vehicles, military equipment, etc. Reliability and safety become crucial. The batteries must perform well in hot and cold conditions, while not posing a hazard due to leaking or exploding.

Published standards by IEC, SAE, UL, and UN specify environmental tests like temperature cycling, heat resistance, thermal abuse and short circuit while hot.

Because failure during testing can produce hazardous results, these test chambers will require proper safety features and considerations.

### THE MOST COMMON TEST STANDARDS FOR LITHIUM ION BATTERY

IEC 62660-2	Abuse testing of automotive batteries
SAE J2464	Automotive rechargeable batteries
IEC 60086-4	Safety of lithium batteries
UL 1642	Lithium ion batteries
UN/DOT 38.3	Testing lithium ion batteries
IEC 61960	Portable battery cells
UL 2054	Consumer and commercial batteries
IEEE 1625	Laptop rechargeable batteries
IEEE 1725	Phone rechargeable batteries

During the thermal tests, battery malfunctions may occur that can lead to the destruction of the batteries. For this reason, safety in the laboratory and protection of the staff during such tests must have the highest priority.

Aralab TESTA chambers for Battery Testing can offer safety systems / devices which comply with the EUCAR Hazard Levels. The Hazard Levels safety equipment can be adapted according to customer specifications. Based on your own testing needs and safety requirements, Aralab can help with the required safety options to create a comprehensive security system.

## EUCAR HAZARD LEVELS AND DESCRIPTION

EUCAR assigns the hazard levels shown in Table below to an electrical energy storage systems technology based on that technology's response to abuse conditions. Manufacturers and integrators may find it useful to consider these EUCAR Hazard Levels when evaluating the abuse response.

HAZARD LEVEL	DESCRIPTION	CLASSIFICATION CRITERIA / EFFECT
1	Passive protection activated	No defect; no leakage; no venting, fire or flame; no rupture; no explosion; no exothermic reaction or thermal runaway. Cell reversibly damaged. Repair of protection device needed.
2	Defect Damage	No leakage; no venting, fire or flame; no rupture; no explosion; no exothermic reaction or thermal runaway. Cell irreversibly damaged. Repair needed.
3	Leakage - mass < 50%	No venting, fire or flame; no rupture; no explosion. Weight loss < 50% of electrolyte weight (electrolyte = solvent + salt).
4	Leakage - mass > 50%	No fire or flame; no rupture; no explosion. Weight loss 50% of electrolyte weight (electrolyte = solvent + salt).
5	Fire or Flame	No rupture; no explosion (i.e. no flying parts).
6	Rupture	No explosion, but flying parts of the active mass.
7	Explosion	Explosion (i.e. disintegration of the cell).

## EXTENSIVE IN BASIC SETUP AND ACCESSORIES. FLEXIBILITY FOR SPECIALIZED MODIFICATIONS.

When conducting tests on electrical storage devices, the optimal choice for superior protection of individuals, test specimens, test equipment, and the laboratory environment is Aralab's range of trusted climatic and temperature chambers. These chambers are easy to operate and available in a range of test space volumes from 40 to 2,000 litres, with a broad selection of standard accessories to choose from.

HAZARD LEVELS SAFETY EQUIPMENT	
LEVELS	COMPONENTS
LEVEL 0-3	Status Indicator
	Security Door Lock
	Emergency Stop
LEVEL 4	Mechanical Door Lock
	Reversible Pressure Relief
LEVEL 5	Fire Detection/Extinguisher (Activated by Temperature or Manually) (could be activated by CO, check accessories list)
LEVEL 6	Gas Measurement (3 gases - As standard CO, H2, H2S) (more available as accessories)
	Explosion Pressure Relief Window
	Inertization with N2 including O2 sensor (Cylinder not included)



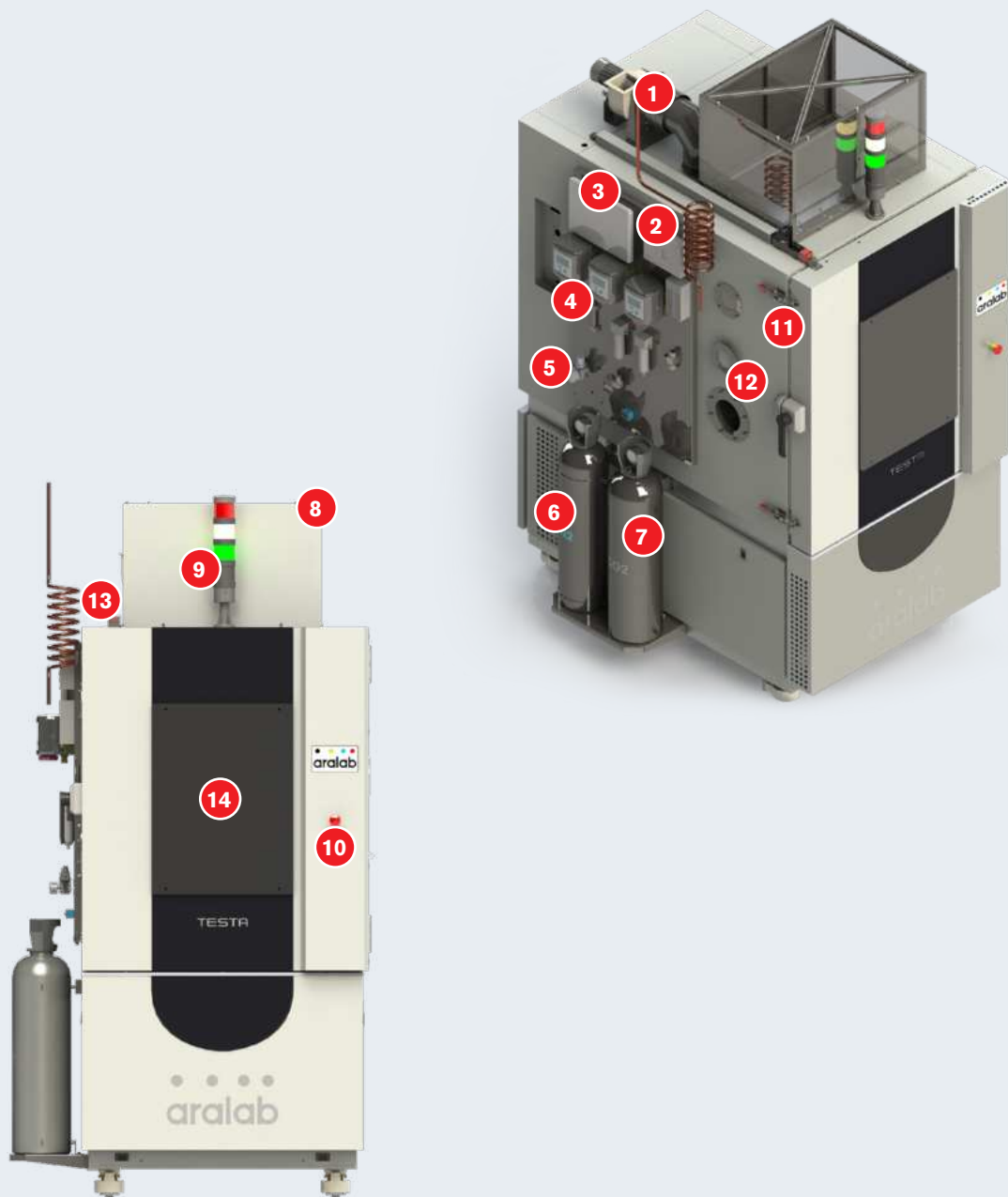
## EUCAR HAZARD LEVEL PROTECTIONS

HAZARD LEVEL 0-3	HAZARD LEVEL 4	HAZARD LEVEL 5	HAZARD LEVEL 6
			
Status indicator	Mechanical Door Lock	Fire extinguishing	Permanent gas inertization with nitrogen or argon. O <sub>2</sub> measurement
			
Emergency Stop	Reversible pressure release	Fire detection w/ CO Sensor	Gas Measurement CO, H <sub>2</sub> , H <sub>2</sub> S) (more available)
			
Security Door lock	Special entry-ports	ATEX Extration / renovation	Explosion Pressure relief
			
		Gas Measurement CO, H <sub>2</sub> , H <sub>2</sub> S) (more available)	





## SAFETY DEVICES. EXAMPLE IN TESTA 500 EC-45 BT



1. Flushing ATEX System
2. Fire detection and extinguishing system
3. PLC - Safety Control Systems
4. Gas Sensors – CO, H<sub>2</sub>, HF, HC, O<sub>2</sub>, others
5. Permanent Gas Enertization Inlet
6. N<sub>2</sub> - Gas Cylinder or N<sub>2</sub> Inlet
7. CO<sub>2</sub> - Gas Cylinder

8. Explosion Pressure Relief System
9. Status Indicator
10. Emergency Stop command
11. Mechanical Door Lock w/ retaining clamps
12. Security Entry Ports
13. Security Door Lock
14. Polycarbonate window protection



TESTA BATTERY TESTING CHAMBER



TESTA ATEX CHAMBER



GAS SENSORS, FIRE DETECTORS



POLYCARBONATE WINDOW PROTECTION



SAFETY CONTROL SYSTEMS PLC



MAGNETIC DOOR LOCK AND MANUAL LATCHES



INERTIZATION SYSTEMS



FLUSHING / PRESSURE RELIEF SAFETY

**BIGGER TESTING SPACE OR OTHER SPECIFIC REQUIREMENTS?**

If you find that standard test chambers don't meet your size needs, or your testing requirements demand a custom solution, Aralab provides you with an extensive range of options. As a comprehensive solution provider, we engineer and build testing chambers and rooms from walk-in test chambers to vehicle-sized test rooms, allowing for expansive testing space. Furthermore, our portfolio expands to include test systems for solar radiation, temperature shock, ATEX protection chambers, vibration tests, and multi-axial shaker tables (MAST).

**DRIVE-IN AUTOMOTIVE TESTING****WALK-IN TEST CHAMBERS****VIBRATION TESTING****SOLAR AND UV RADIATION CHAMBER****EUCAR ATEX WALK-IN CHAMBERS****TEMPERATURE SHOCK CHAMBERS****SUN SIMULATOR DRIVE-IN**



Let's meet!

[aralab@aralab.pt](mailto:aralab@aralab.pt)

[www.aralab.pt](http://www.aralab.pt)

T: +351 219 154 960



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Your own climate